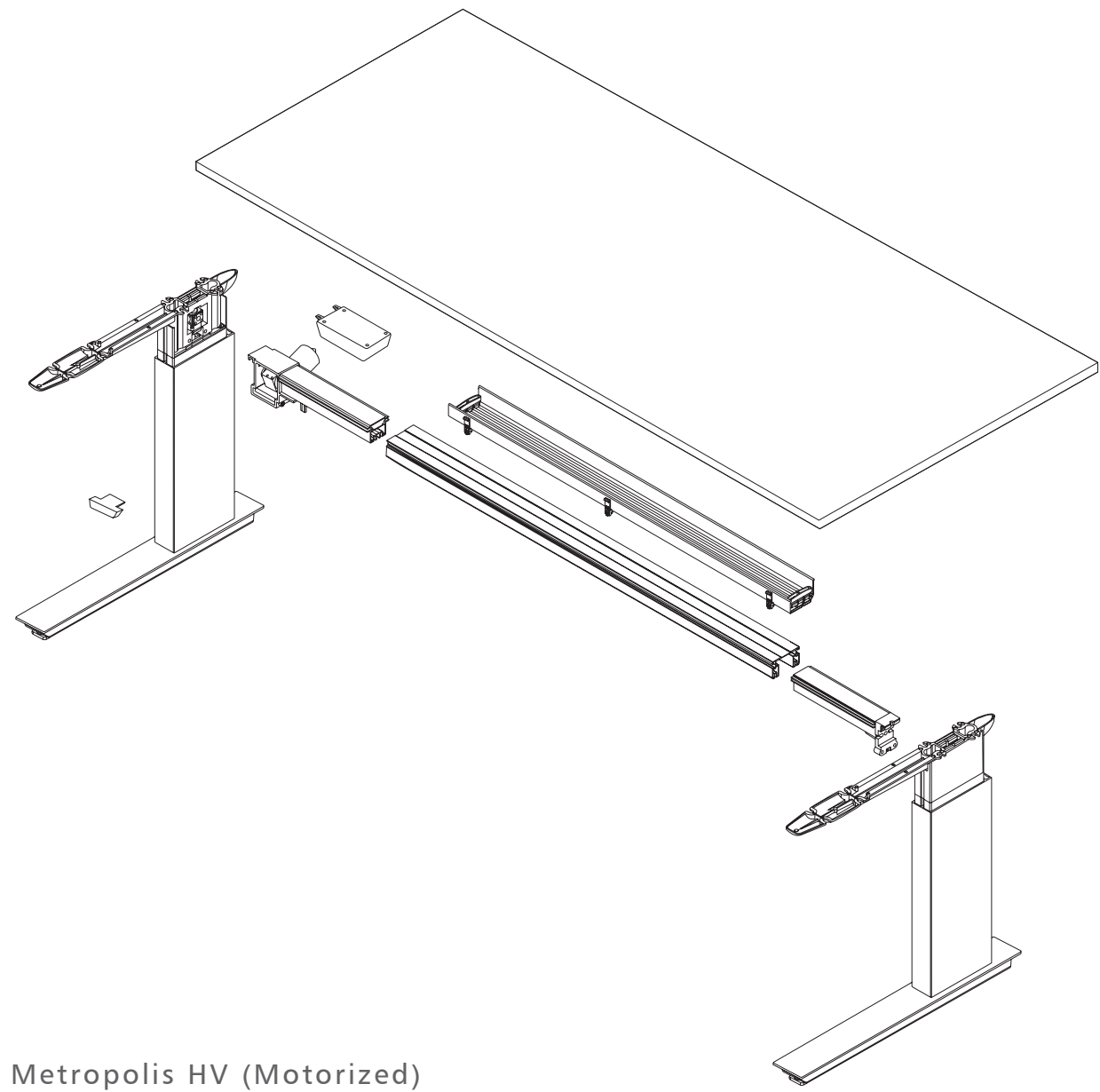
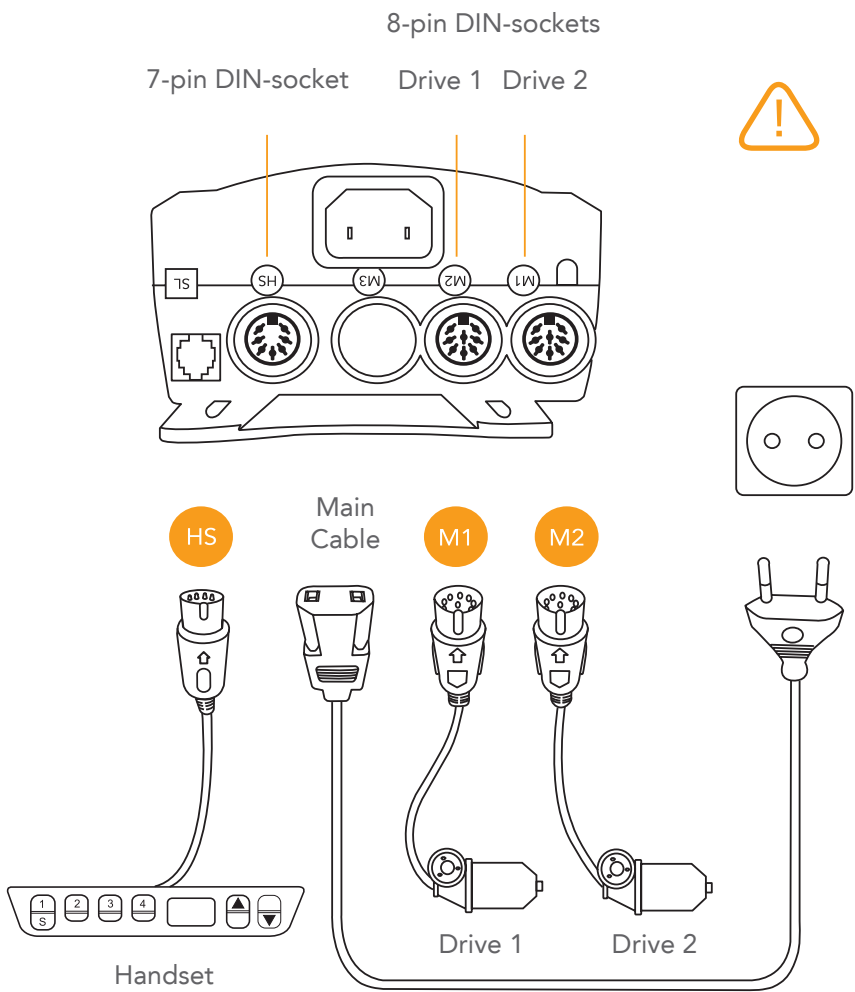


# CONTROL BOX

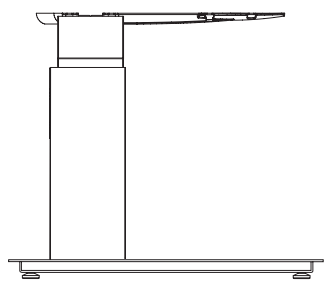
## ASSEMBLY OVERVIEW



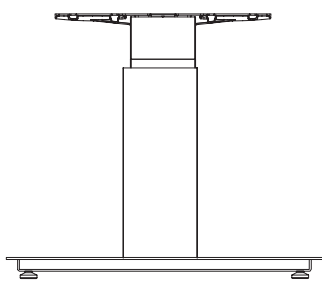
Metropolis HV (Motorized)



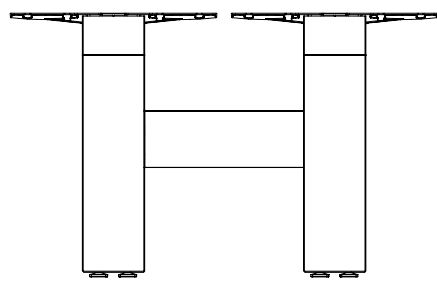
### METROPOLIS LEGS



C-leg

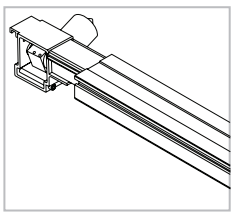


T-leg



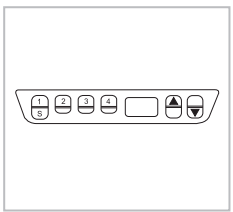
Combi T-leg

### BEAM

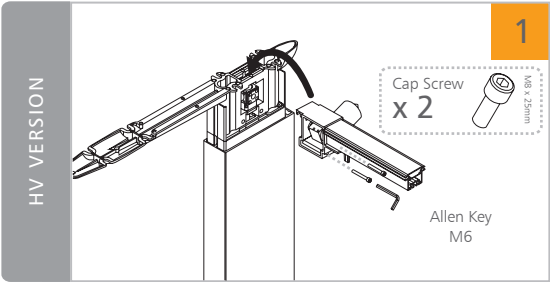


Aluminium Beam

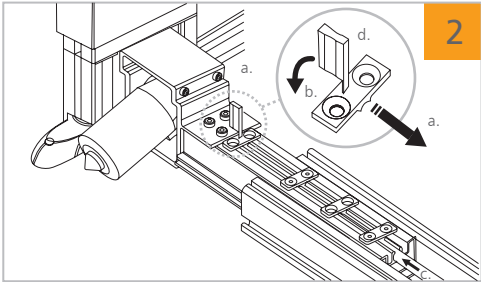
### VERSION



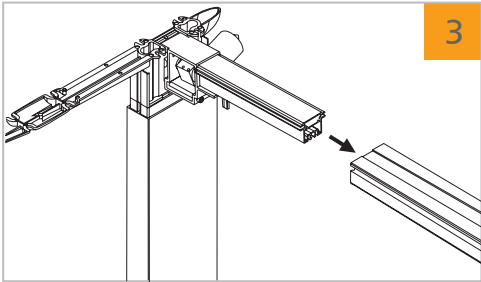
HV version -  
via motorized



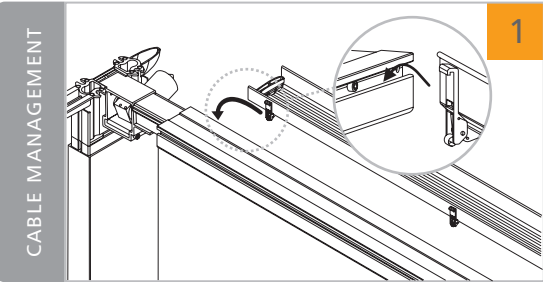
Mount connector to endleg with cap screws.



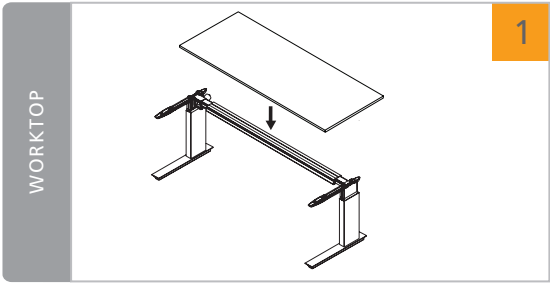
**View up-side-down** - a. Push plastic stopper (a) away from leg, b. Push down stopperhead (d) into centre gutter, c. Fit round axis over hexagon shaft inside connector, d. Pull stopper head out of gutter.



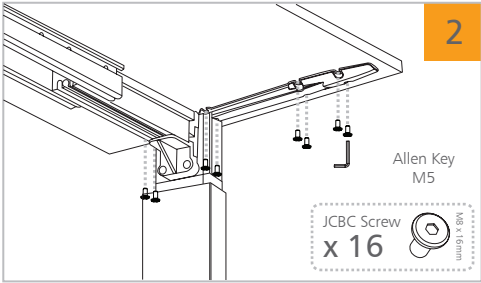
Slide connector into beam.



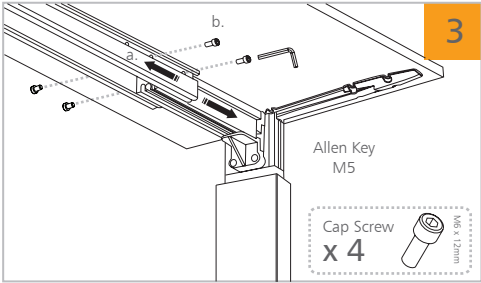
Hook cabletray hinge into the beam rail.



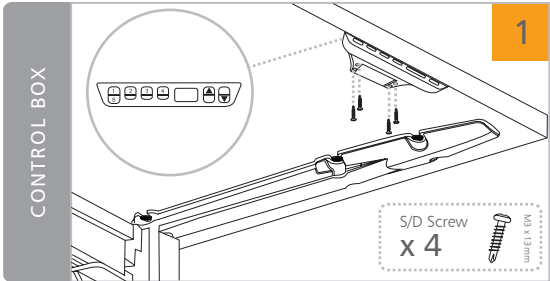
Place work top on frame.



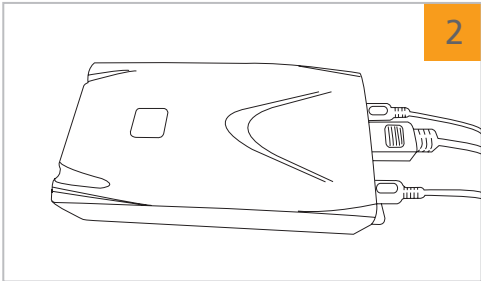
**Bottom view** - Attach worktop with JCBC screws from bottom of top support.



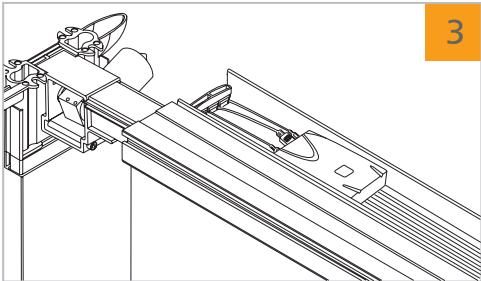
**Bottom view** - a. Adjust the length of the beam to fit with worktop, b. Fix cap screws into beam.



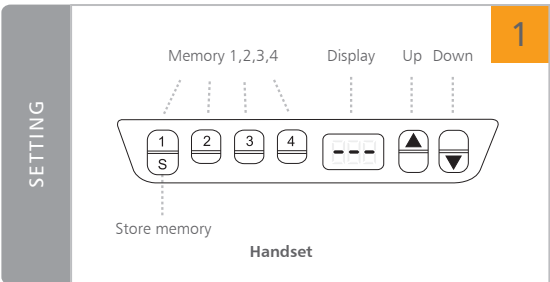
**Bottom view** - Attach control panel with S/D screws at the bottom of the worktop.



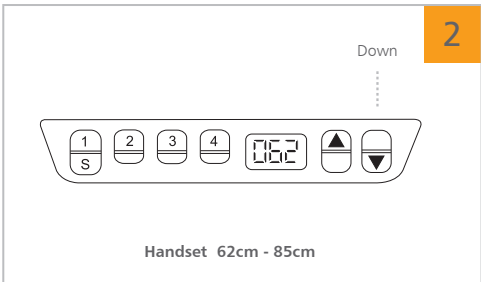
Assemble control box ( refer to front page control box assembly ).



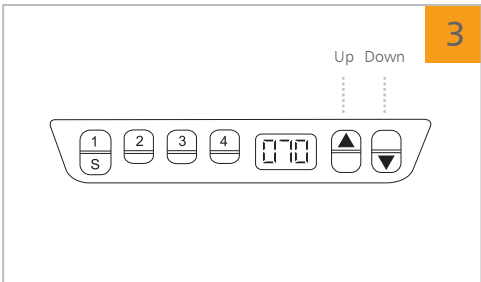
Place control box in cabletray, tidy up all the cables into the cabletray.



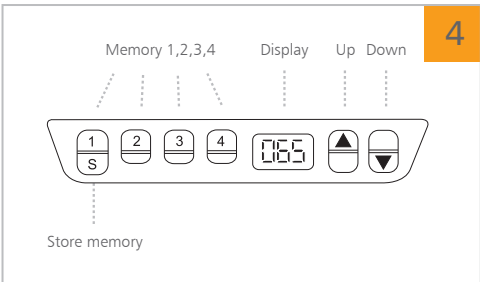
**Start up** - Turn on the main power supply before setting. Once the power is on, display flashes show 000 or ---.



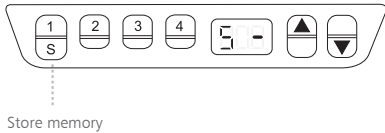
Press and hold the down button until the lowest position 062 is reached (show in display, stop flashing), system is ready for further programming, the maximum reachable height is 085.



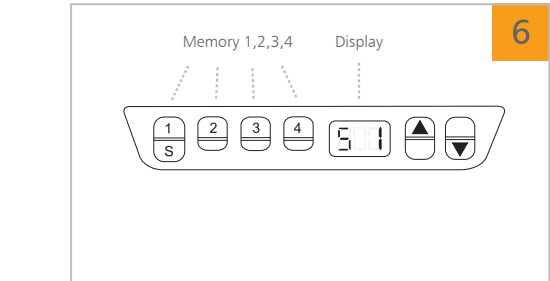
**Normal operation** - Press and hold up or down until the desired height of the desk has been reached, the display always shows the actual height.



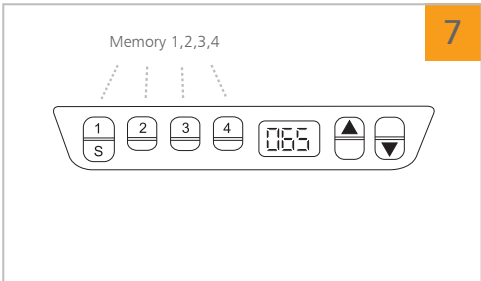
**Saving preferred height** - 4 preferred heights can be saved.



Move to the desired desk height. Press the store memory 'S'. You will see the display shows 'S' - 'S'.



Press one of the memory keys, 1,2,3,4, and the number of the position height is displayed, a double click is heard at the end of memory saved. Repeat the same step of this for other preferred heights.



**Moving to a saved preferred height** - Press and hold one of the keys, 1, 2, 3, 4, the desk will moves towards to the preferred height.

